

Receiving Report

Date:

9/6/8

Batch No:

M111988

Supplier:

MSWA

Part P/O:

0098

Packing Slip:

Yes ☒

No ☐

Invoice:

Yes ☐

No ☒

Receipt:

Cash ☐

Cr ☐

Release Note Attached:

Yes ☒

No ☐

N/A ☐

Waybill Attached:

Yes ☐

No ☒

N/A ☐

Shipment Complete:

Yes ☒

No ☐

N/A ☐

QC Inspection

☒

☐

N/A ☒

Work Order

0706

10

N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 *[Signature]*

Production/Admin:

Date

09/06/10

Location

Received/Costing

RCP 1128

Initial

CL



Magna Stainless
5775 Kieran St, Saint-Laurent QC H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

INVOICE

Pg 1 of 1 I012428

SOLD TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

SHIP TO:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY , ON
K6A 1K7

MTR:Y

INVOICE DATE:	06/08/09
ORDER DATE:	06/05/09
SHIP DATE:	06/08/09
ORDER NUMBER:	W013786
PURCHASE ORDER:	8898

Currency	Sales Person	Ship Via	F.O.B.	Terms
CANADIAN DOLLARS	ERYCK BLAIS	NIR:R-557065-1	PREPAID	NET 30 DAYS

Ln	Back Ordered	Ordered	Unit	Description	Shipped	Price Per	Value
		2	PC	STAINLESS ROUNDS SRB 304 3/4" x R/L L027354 12'2" 2 PC/36 LB	2 UN	59.00	118.00
RECEIVED JUN 15 2009							

06/09/09 13:19:48

Merchandise:	118.00
Surcharges:	
No Tax Costs:	
GST	5.90
Total Due:	123.90

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471
G.S.T. # 881565899 RT0001

Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date	Page
Jun 10, 2009	1
Receipt Number RCP00011218	

Purchase From:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-MAG002	PO00008898

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	M304R0750	304 SS Roundbar .750	24.0000	f	4.916666	118.00	Jun 10, 2009
		SAME AS ABOVE					
		B/N111988					
	M303R0750	303 Round Bar 0.750	0.0000	f	4.916666	0.00	Jun 10, 2009
		NOTE: AISI 304/316 NOT ACCEPTABLE MATERIAL: AISI 303 ROUND BAR					

Comments:



Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

PACKING LIST

I012428

Page: 1 of 1

SOLD TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

SHIP TO:
DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON
K6A 1K7
Contact: CHANTAL

HAWKESBURY, ON
K6A 1K7
Ship Terms: PREPAID



MTR:Y

SPECIAL INSTRUCTIONS

STOCK

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	8898	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W013786	NET 30 DAYS		NIR:R-557065-1	06/05/09	06/08/09	06/08/09

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
2		PC	STAINLESS ROUNDS SRB 304 3/4" x R/L 12'2" 36 LB / 2 PC <i>29/6/8</i>	L027354	422634	2
Bundles: 1				Total	Weight:	36 LB

Received by: _____ Date: _____ Signature: _____

DART

Purchase Order

Date Jun 01, 2009	Page 1
Purchase Order Number PO00008898	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

REVISED

Vendor Address:

Magna Stainless
5775 rue Kieran
St Laurent, Quebec H4S 0A3
Canada
Phone (514) 339-1211
Fax (514) 339-1105

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-MAG002	Jun 01, 2009	N30	yours	Jun 04, 2009

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
12.0000 <i>13 y Pura</i>	M304B0500X2500	304 BAR .500 x 2.50 Comments: MATERIAL: 304/316 SRTAINLESS STEEL BAR NOTE: AISI 303 NOT ACCEPTABLE	04/06/2009	No	20.833333	f	250.00
24.0000 <i>24.4 / 09/08</i>	M304R0750	304 SS Roundbar .750 Comments: SAME AS ABOVE	04/06/2009	No	4.916666	f	118.00
24.0333 <i>✓ 12/1/09</i>	M303R0750	303 Round Bar 0.750 Comments: MATERIAL: AISI 303 ROUND BAR NOTE: AISI 304/316 NOT ACCEPTABLE	04/06/2009	No	4.916666	f	118.16
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST		included tax		0.00	
		ONT PST		Subtotal		486.16	
Entered By: <i>CL</i> CLAVOIE		Total tax				24.31	
Approved By: _____		Total purchase order in					
		CAD Dollars				510.47	

Acciaierie Valbruna S.p.A.



CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2005) , 3.1

36100 VICENZA (Italia) - Viale della scienza, 25 z.i.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA CANADA LTD
8724 HOLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CAN

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Item/Usine produtrice

Avviso di Spedizione: D-VI09004159
Lieferanzettel/Packing list/B.L.

Certificato nr: MEST721497/2009/
Prüfung/Test/Essai

Conferma ordine nr: EI09000688
Works/Our Order/Ret. nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine produtrice



Oggetto Prove: - Annealed Cold Drawn
Prüfgegenstand/Item Inspected/Finissage

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Melting process/Mode d'elaboration

Punzone del Collaudatore:
Stempel des Werksachverständigen
Inspector's stamp/Pointon de l'assesseur

Specifiche:
Anforderungen / Requirements / Exigences

VAL CANADA 2 304/304L A,CF
ASME SA182 2007 S30400/03 0
ASME SA479 2007 S30400/03 3
ASTM A262 2002A PRACTICE E
ASTM A320 2008 B8
NACE MR0175* 2003 S30400/03 A 5
(0) SEC.II PT.A 2007 EDITION ADD. 2008a
(1) SEC.II PT.A 2007 EDITION ADD. 2008a
(3) SEC.II PT.A 2007 EDITION ADD. 2008a
(5) * ISO 15156-3

AMS 5639 H S30400
ASME SA193 2007 B8 1
ASTM A182 2008A S30400/03 4
ASTM A276 2008A S30400/03
ASTM A479 2008 S30400/03
QQ-S-763 F 304/304L

AMS 5647 H S30403
ASME SA320 2007 B8 (2)
ASTM A193 2008B B8
ASTM A314 2008 S30400/03
MIL-S-862 B/1 304/304L

0Chemical analysis only.
2SEC.II PT.A 2007 EDITION ADD. 2008a
4Chemical analysis only.

Qualität: T-304L
Werkstoff/Grade/Nuance

Marca: MVAISL MAXIVAL
Markenbezeichnung/Brand/Nuance

Punzonatura: T-304L
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Nr. de posto	Oggetto Gegenstand Product description Descrip. du produit	Dimensioni - In Abmessungen Dimension Dimension	Tolleranza Tolleranz. Allowance Tolerance	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Losnr. Lot nr. Lot nr.
0010	Round	0,7500	484-06B	144 / 146	422634		3.206	827700730

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été fourni conforme aux exigences

Controllo antimiscelazione: OK
Verwechslungsprüfung: spektralanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimitelange fait: r.a.s.

Controllo visivo e dimensionale: soddisfa le esigenze:
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional checks: satisfactory
Contrôle visuel et dimensions: satisfaisant

TEST	Provetta/Probetest Spezimen/Specimen Lap/diam Spec. Bröte Diam. Dicke Welds diam. Thickness Lap. diam. épais mm	Posiz. Saggio Position Position 1)	Snervamento Streckgrenze Yield Stress Limite elastique Rp 0,2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite elastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Einschnürung Reduction of area Striction RA %	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB 1/2 r
Valori richiesti 1 Anforderungen/Required values Valeurs demandées	min max		30	-	75	-	40	-	140 235
A	12,5	68	L	69	100	44	68		232

Grain size for ASTM E112

5

1) L=longitudinale/längs, T=transversale/quer, Q=Tangenziale/tangentiel

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coulée	min - max 0,030	1,00	2,00	18,00 20,00	1,00	1,00	8,00 10,50	0,040	0,030	0,100	-	-	-	-	-
	C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	N %				
422634	0,015	0,67	1,76	18,85	0,51	0,76	8,41	0,083	0,026	0,020	0,099				

Produced without class I-II Ozone depleting substances.

Solution heat treated free from continuous carbide network.

Annealing temperature: 1940°F for 0.5h/water.

Micro and macro etch test: OK

Intergranular corrosion test per ASTM A262 pract. E: ok.

Material is DFARS Compliant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury or radio-activity contamination
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s.4.3 by TUEV and LLOYD'S

Vicenza, 20/02/09

VCO009
(Mod. MCER)

Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine

M. Rizzotto

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